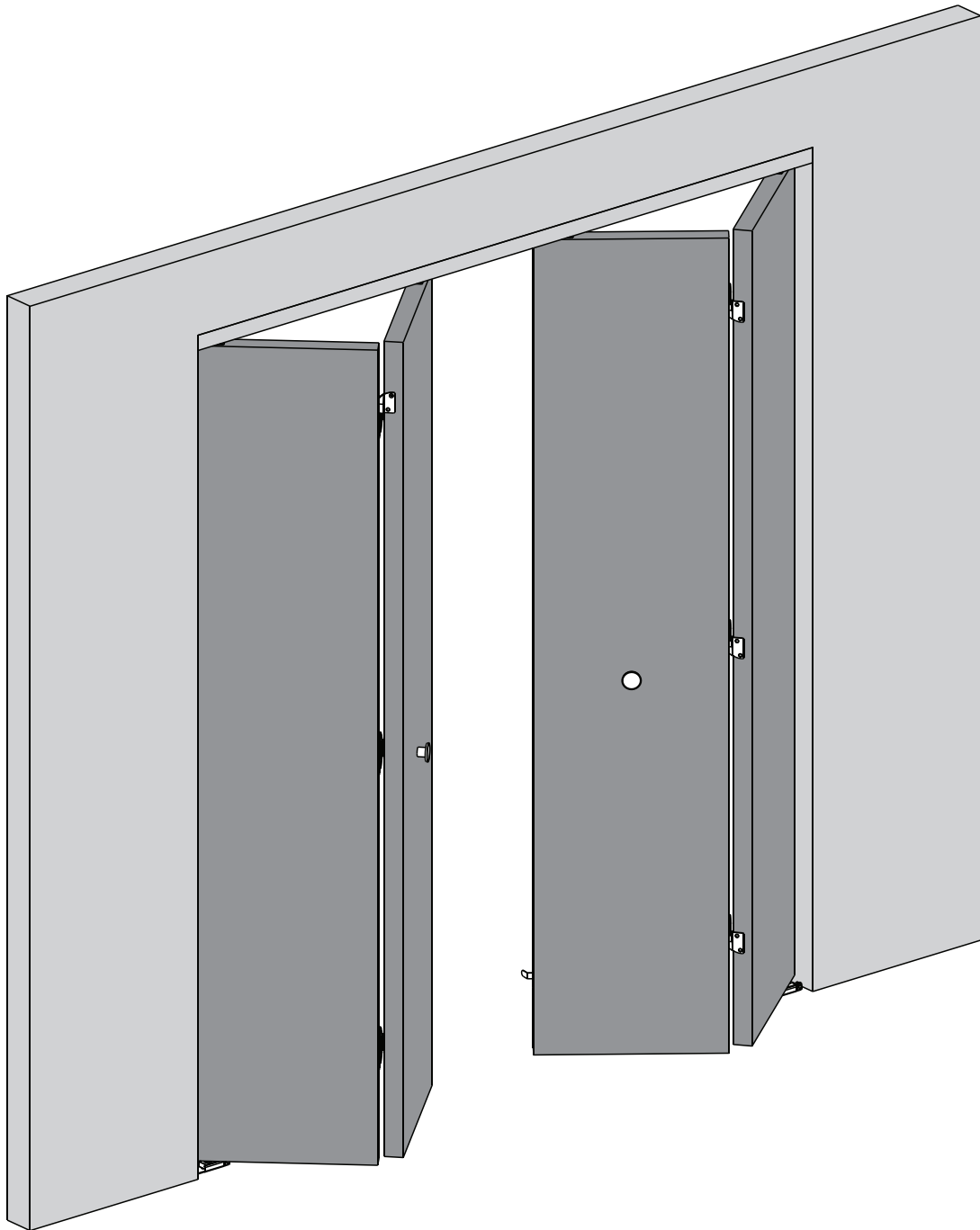
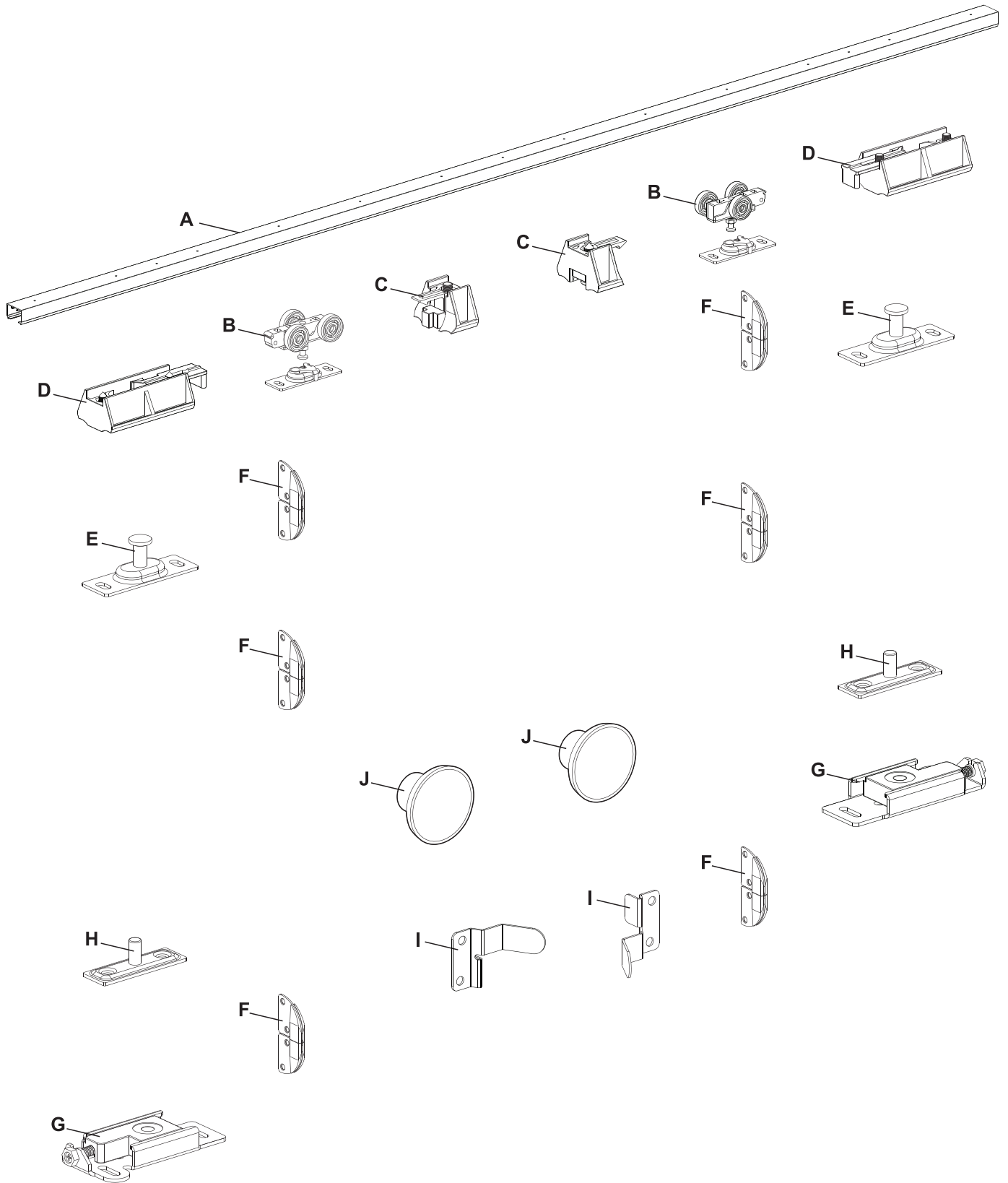


Slide-fold 4-Door Installation Manual

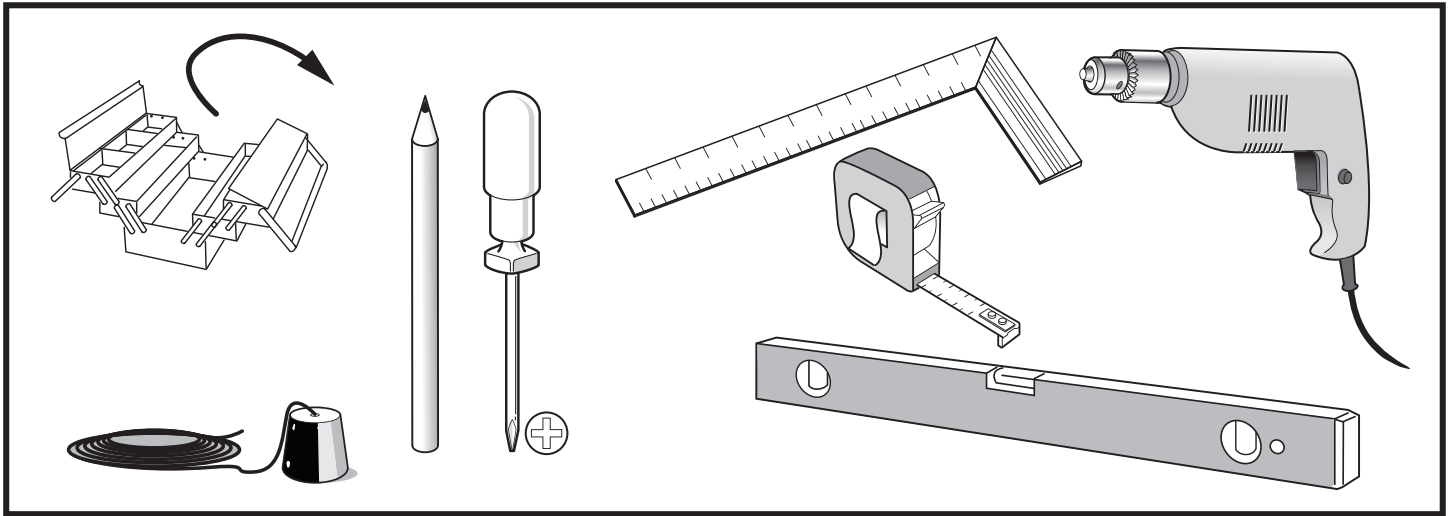


Components list



Pre-installation

TOOLS REQUIRED



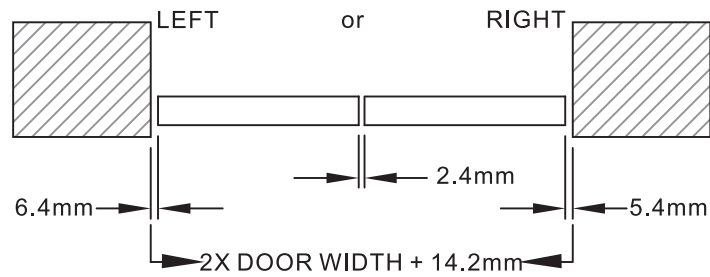
HARDWARE INCLUDED

<p>A</p> <p>(x1) ST4.2x32(x13)</p>	<p>B</p> <p>(x2) ST5.5x32 (x4)</p>	<p>C</p> <p>(x2)</p>
<p>D</p> <p>(x2)</p>	<p>E</p> <p>(x2) ST5.5x32 (x4)</p>	<p>F</p> <p>(x6) ST4.2x25 (x24)</p>
<p>G</p> <p>(x2)</p>	<p>H</p> <p>(x2) ST4.2x25 (x4)</p>	<p>I</p> <p>(x2) ST4.2x19 (x4)</p>
<p>J</p> <p>(x2) ST4.2 (x2)</p>	<p>(x1)</p>	

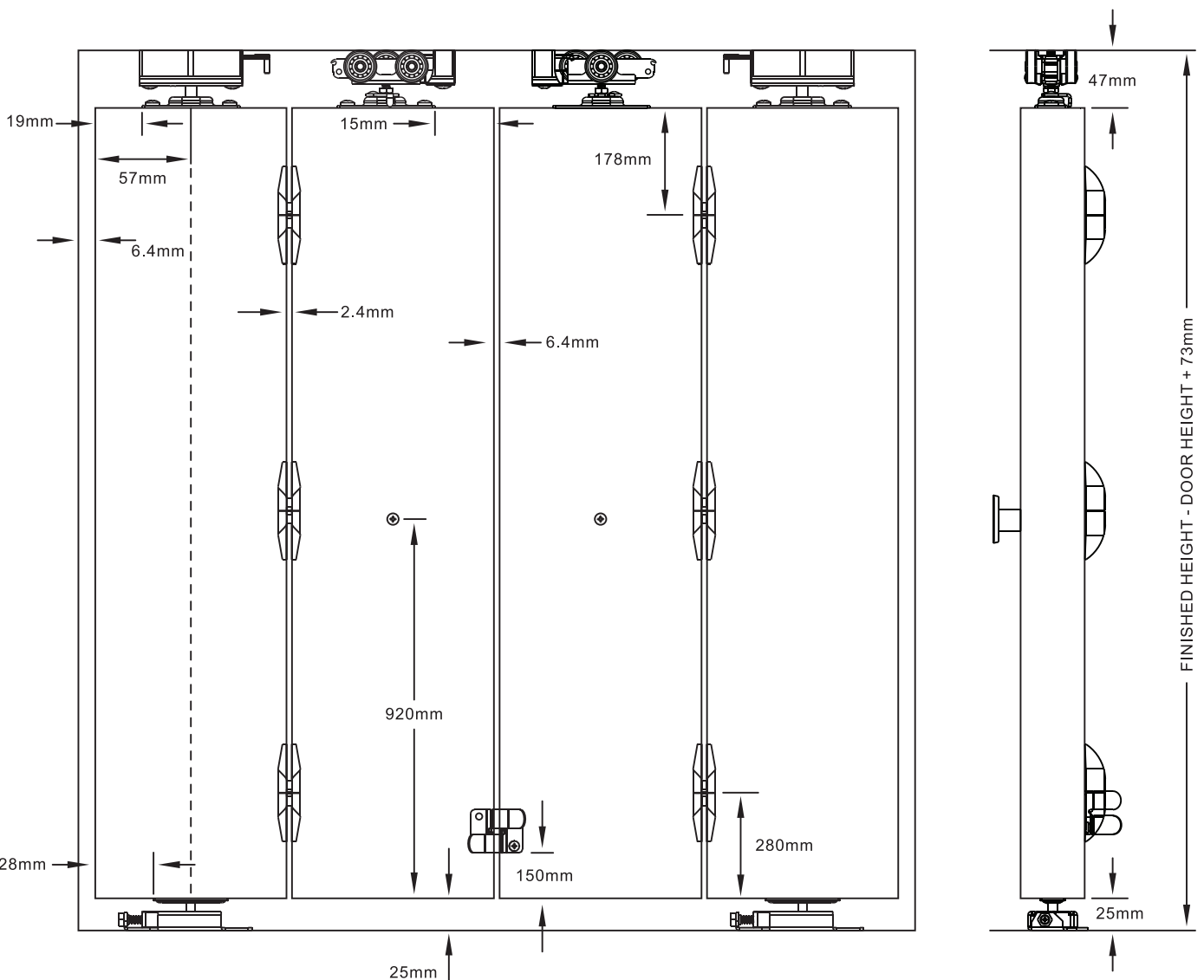
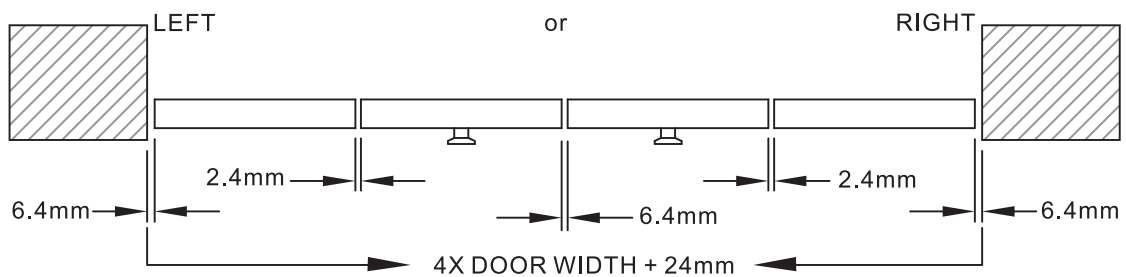
Installation

For 35mm to 45mm Panels
weighing up to 75 lbs. (34 kgs) each.

2X DOOR



4X DOOR

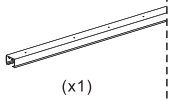


Installation

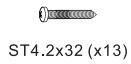
1

A

Cut track to fit opening. Insert top pivot lock, door hanger and track stop in track before mounting. Fasten track to header jamb with screws.



(x1)



ST4.2x32 (x13)

B



(x2)



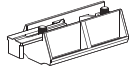
ST5.5x32 (x4)

C

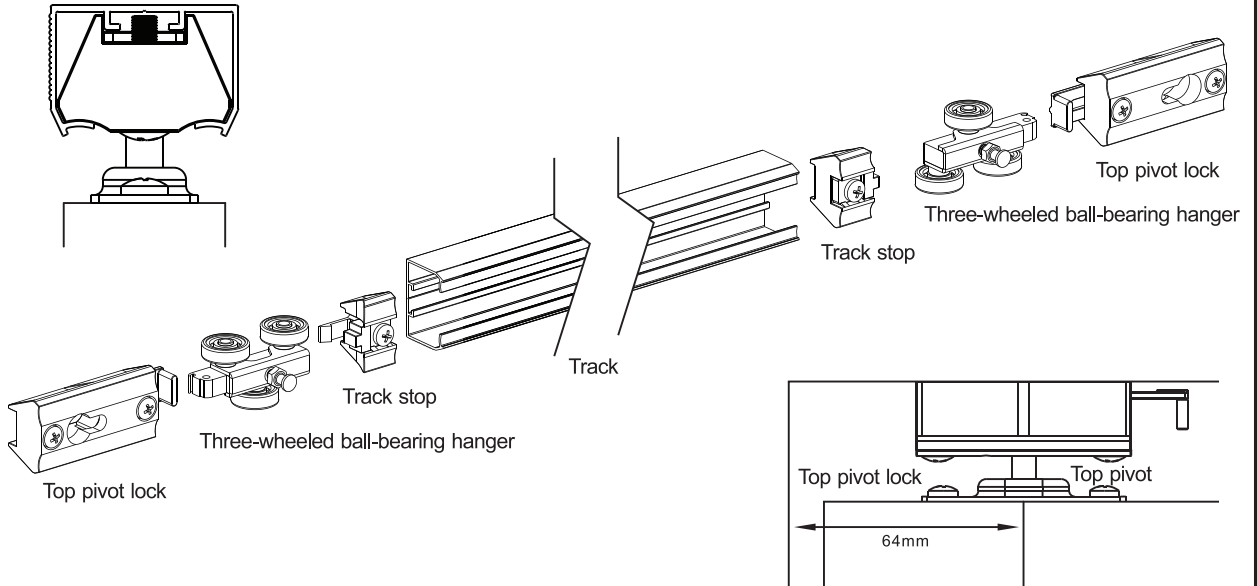


(x2)

D



(x2)



2

F

Fasten Hinges onto Door Panel

(A) Stand door panel on edge and mark hinge locations at 78mm from top, at midpoint, and 280mm from the bottom.

(B) Fasten half-hinge with pin onto jamb door at marks. The nylon knuckle at hinge must flush against back side of door panel.

(C) Place lead door back-to-back against jamb door with top of doors even. Slip another half-hinge without pin over that with pin.

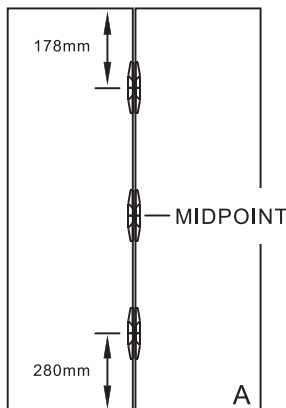
(D) Fasten half-hinge without pin to lead door.



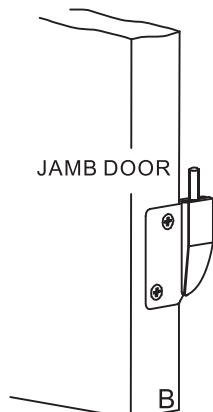
(x6)



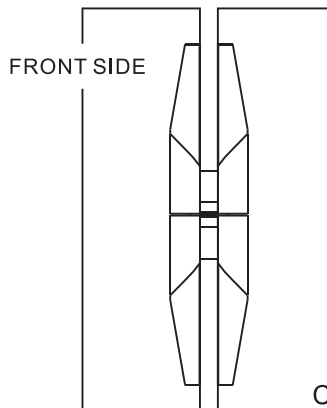
ST4.2x25 (x24)



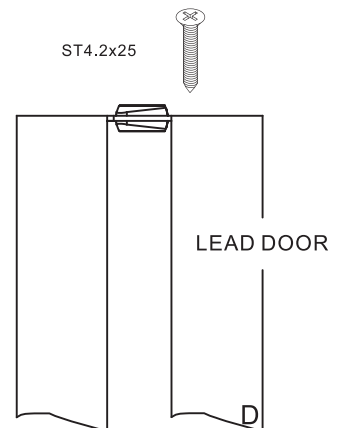
A



B



C

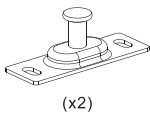


D

Installation

3

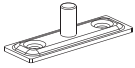
E



(x2)

ST5.5x32 (x4)

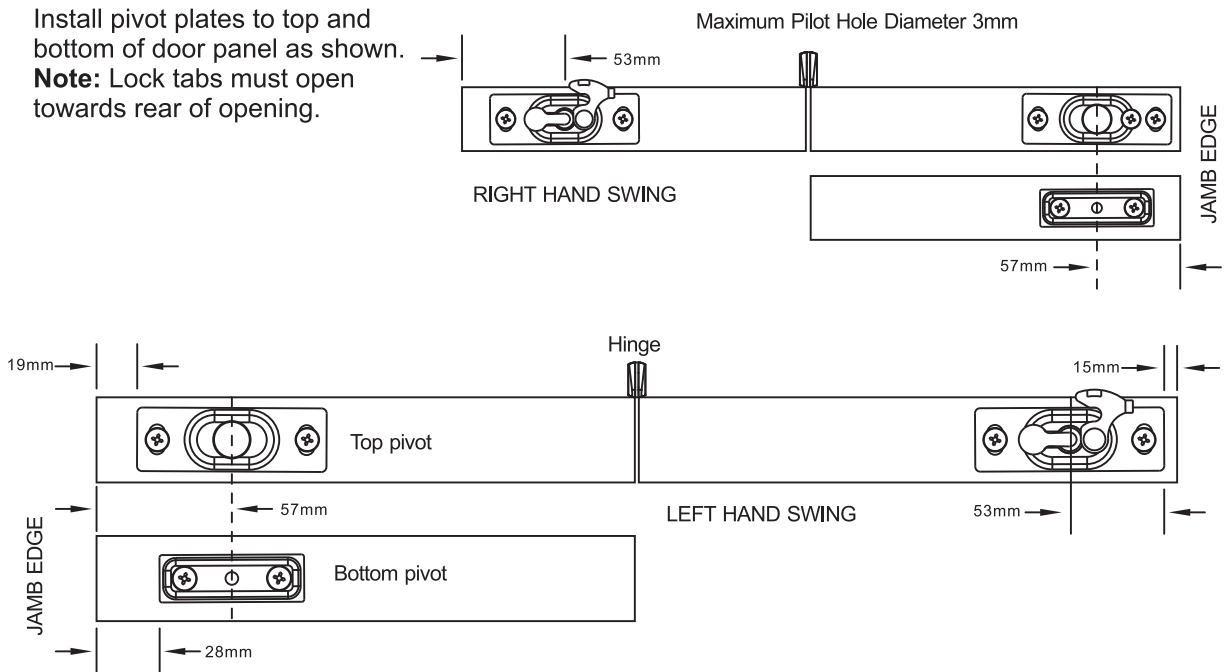
H



(x2)

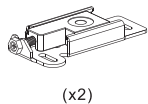
ST4.2x25 (x4)

Install pivot plates to top and bottom of door panel as shown.
Note: Lock tabs must open towards rear of opening.



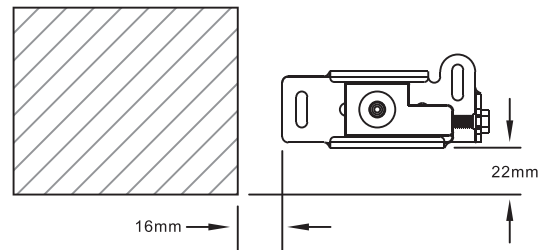
4

D



(x2)

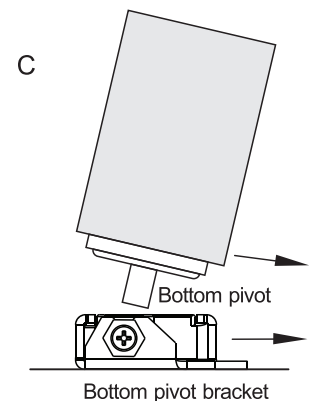
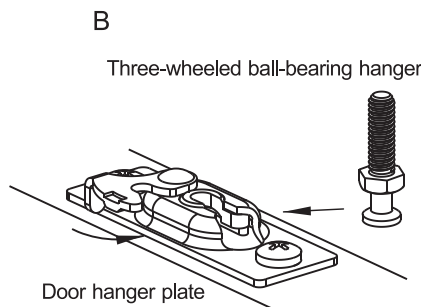
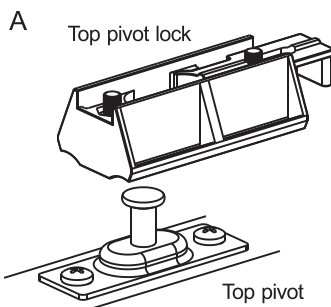
Mark hole location of bottom pivot bracket at floor, 16mm from jamb face and 22mm from jamb edge. Remove bottom pivot bracket and proceed to step 5.



5

Install Doors

- (A) Insert top pivot pin into top pivot lock and secure into place with locking lever.
- (B) Insert three-wheeled ball-bearing hanger into door hanger plate. Lock into place locking arm.
- (C) Tilt door slightly, slide bottom pivot bracket under bottom pivot. Insert bottom pivot pin into bottom pivot bracket socket. Secure bottom pivot bracket to floor.

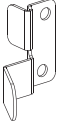


Installation

6

For 4-panel installations only. Attach panel aligners on back side of lead doors.

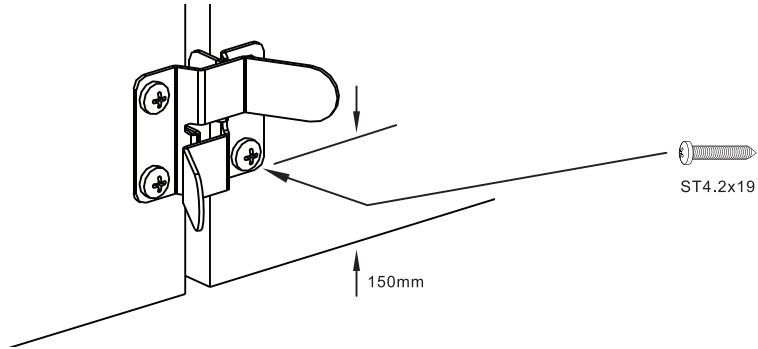
I



(x2)



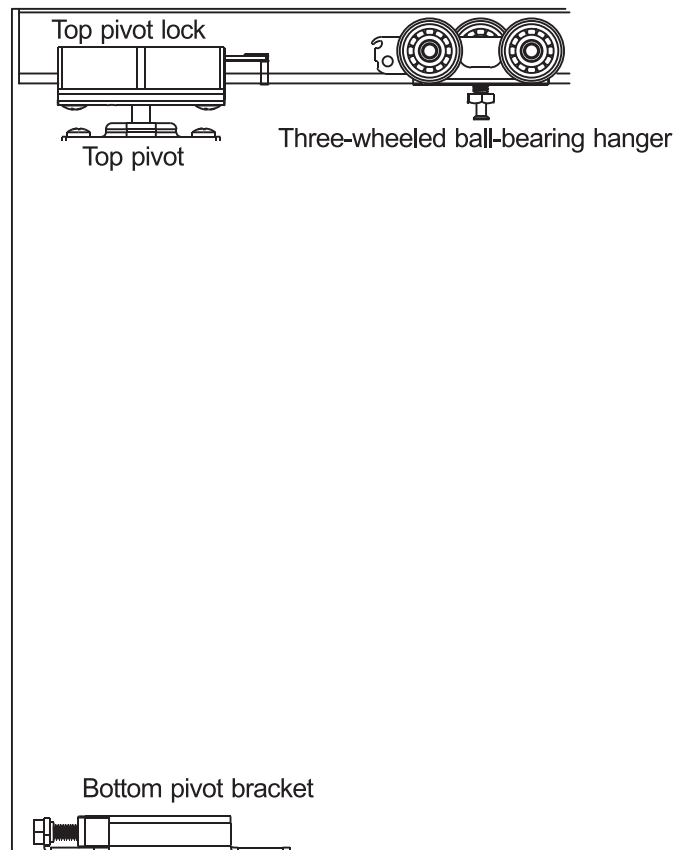
ST4.2x19 (x4)



7

Check for proper door operation. Adjust door for proper alignment through top pivot lock and bottom pivot bracket.

Note: Doors must be parallel with track for proper operations.



Installation

8

J



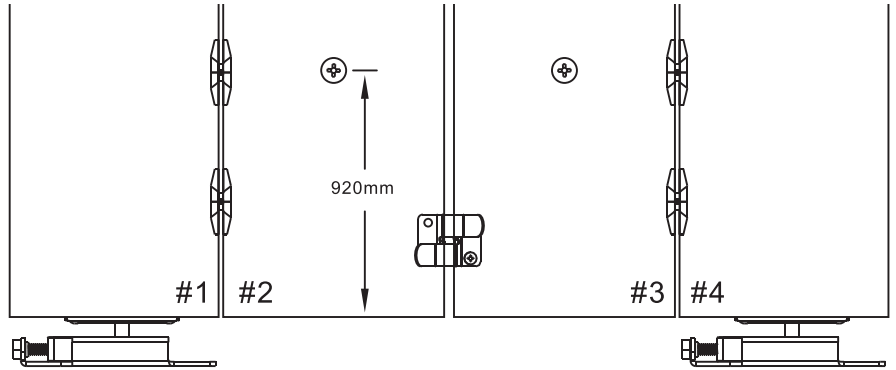
(x2)



ST4.2 (x2)

Install Door Knob

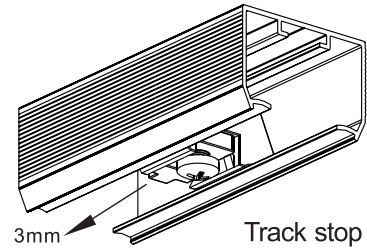
Drill 5mm hole at 920mm from bottom, and in center of both lead doors. Attach door knob with screws.



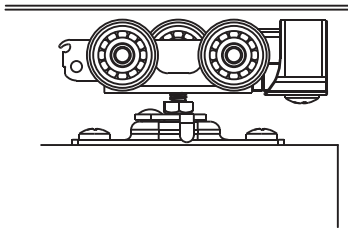
9

Adjust Track Stop

Close doors, slide track stop until it touches door hanger. Then open doors, move track stop 3mm closer to door hanger and tighten.



2 Door



4 Door

